### SEP 2 1 2008

Application No.: 10/666,615

Case No.: 58354US002

#### Amendments to the Claims:

The following Listing of Claims will replace all prior versions, and listings, of claims in the application:

#### Listing of Claims

#### 1-5. (Canceled)

[The] A method for making a glass-ceramic, the method 6. (Currently Amended) comprising heat-treating glass to convert at least a portion of the glass to crystalline ceramic and provide glass-ceramic, the glass comprising at least 50 percent by weight Al<sub>2</sub>O<sub>3</sub>, based on the total weight of the glass, REO, ZrO2, and at least one of Nb2O5 or Ta2O5, wherein the glass contains not more than 10 percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass, wherein the glass comprises ZrO<sub>2</sub>, and wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO2 formation from the glass as compared to a comparative glass-ceramic made by heat-treating, in the same manner, the same glass free of Nb2O5 and Ta2O5 [according to claim 2, wherein the glass comprises at least 50 percent by weight Al<sub>2</sub>O<sub>3</sub>, based on the total weight of the glass].

#### 7. (Canceled)

A [The] method for making a glass-ceramic, the method 8: (Currently Amended) comprising heat-treating glass to convert at least a portion of the glass to crystalline ceramic and provide glass-ceramic, the glass comprising at least 40 percent by weight Al<sub>2</sub>O<sub>3</sub>, based on the total weight of the glass, REO, at least 20 percent by weight ZrO2, based on the total weight of the glass, and at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, wherein the glass contains not more than 10 percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass, and wherein the at least one of Nb2O3 or Ta2O3 is present in an amount sufficient to increase the rate of crystalline ZrO2 formation from the glass as compared to a comparative glass-ceramic made by heat-treating, in the same manner, the same glass free of

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Nb<sub>2</sub>O<sub>5</sub> and Ta<sub>2</sub>O [according to claim 2, wherein the glass comprises at least 20 percent by weight ZrO<sub>2</sub>, based on the total weight of the glass].

#### 9-10. (Canceled)

11. (Currently Amended) A [The] method for making a glass-ceramic, the method comprising heat-treating glass to convert at least a portion of the glass to crystalline ceramic and provide glass-ceramic, the glass comprising at least 50 percent by weight Al<sub>2</sub>O<sub>3</sub>, at least 30 percent by weight REO, and at least 10 percent by weight ZrO<sub>2</sub>, based on the total weight of the glass, and at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, wherein the glass contains not more than 10 percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass, and wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass as compared to a comparative glass-ceramic made by heat-treating, in the same manner, the same glass free of Nb<sub>2</sub>O<sub>5</sub> and Ta<sub>2</sub>O<sub>5</sub> [according to claim 1, wherein the glass comprises at least 50 percent by weight Al<sub>2</sub>O<sub>3</sub>, at least 30 percent by weight REO, and at least 10 percent by weight ZrO<sub>2</sub>].

#### 12-34. (Canceled)

35. (Currently Amended) A [The] method for making abrasive particles, the method comprising heat-treating glass particles to convert at least a portion of the glass to crystalline ceramic to provide glass-ceramic abrasive particles, the glass comprising at least 50 percent by weight Al<sub>2</sub>O<sub>3</sub>, based on the total weight of the glass, REO, ZrO<sub>2</sub>, and at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, wherein the glass contains not more than 10 percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass, and wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass as compared to a comparative glass-ceramic made by heat-treating, in the same manner, the same glass free of Nb<sub>2</sub>O<sub>5</sub> and Ta<sub>2</sub>O<sub>5</sub> [according to claim 31, wherein the glass comprises at least 50 percent by weight Al<sub>2</sub>O<sub>3</sub>, based on the total weight of the glass].

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#### 36. (Canceled)

A [The] method for making abrasive particles, the method 37. (Currently Amended) comprising heat-treating glass particles to convert at least a portion of the glass to crystalline ceramic to provide glass-ceramic abrasive particles, the glass comprising at least 35 percent by weight Al<sub>2</sub>O<sub>3</sub>, based on the total weight of the glass, REO, at least 20 percent by weight ZrO<sub>2</sub>, based on the total weight of the glass, and at least one of Nb2O5 or Ta2O5, wherein the glass contains not more than 10 percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass, and wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO2 formation from the glass as compared to a comparative glass-ceramic made by heat-treating, in the same manner, the same glass free of Nb<sub>2</sub>O<sub>5</sub> and Ta<sub>2</sub>O<sub>5</sub> [according to claim 31, wherein the glass comprises at least 20 percent by weight ZrO<sub>2</sub>, based on the total weight of the glass].

#### 38-39. (Canceled)

40. (Currently Amended) A [The] method for making abrasive particles, the method comprising heat-treating glass particles to convert at least a portion of the glass to crystalline ceramic to provide glass-ceramic abrasive particles, the glass comprising at least 50 percent by weight Al<sub>2</sub>O<sub>3</sub>, at least 30 percent by weight REO, at least 10 percent by weight ZrO<sub>2</sub>, based on the total weight of the glass, and at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, wherein the glass contains not more than 10 percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass, and wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO2 formation from the glass as compared to a comparative glass-ceramic made by heat-treating, in the same manner, the same glass free of Nb<sub>2</sub>O<sub>5</sub> and Ta<sub>2</sub>O<sub>5</sub> [according to claim 31, wherein the glass comprises at least 50 percent by weight Al<sub>2</sub>O<sub>3</sub>, at least 30 percent by weight REO, and at least 10 percent by weight  $ZrO_2$ ].

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#### 41-61. (Canceled)

- 62. (New) The method according to claim 6, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 1.5 as compared to the comparative glass-ceramic.
- 63. (New) The method according to claim 6, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 2 as compared to the comparative glass-ceramic.
- 64. (New) The method according to claim 6, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 3 as compared to the comparative glass-ceramic.
- 65. (New) The method according to claim 6, wherein the REO is at least one of Gd<sub>2</sub>O<sub>3</sub>, La<sub>2</sub>O<sub>3</sub>, or Nd<sub>2</sub>O<sub>3</sub>.
- 66. (New) The method according to claim 6, further crushing the glass-ceramic to provide abrasive particles.
- 67. (New) The method according to claim 66, further comprises grading the abrasive particles to provide a plurality of particles having a specified nominal grade.
- 68. (New) The method according to claim 66 further comprises incorporating the abrasive particles into an abrasive article.
- 69. (New) The method according to claim 6, wherein the glass-ceramic has an average hardness of at least 15 GPa.

- 70. (New) The method according to claim 6, wherein the glass-ceramic has an average hardness of at least 17 GPa.
- 71. (New) The method according to claim 6, wherein the glass-ceramic has an average hardness of at least 18 GPa.
- 72. (New) The method according to claim 6, wherein the glass-ceramic has an average hardness of at least 19 GPa.
- 73. (New) The method according to claim 8, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 1.5 as compared to the comparative glass-ceramic.
- 74. (New) The method according to claim 8, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 2 as compared to the comparative glass-ceramic.
- 75. (New) The method according to claim 8, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 3 as compared to the comparative glass-ceramic.
- 76. (New) The method according to claim 8, further crushing the glass-ceramic to provide abrasive particles.
- 77. (New) The method according to claim 76, further comprises grading the abrasive particles to provide a plurality of particles having a specified nominal grade.
- 78. (New) The method according to claim 76 further comprises incorporating the abrasive particles into an abrasive article.

- 79. (New) The method according to claim 8, wherein the glass-ceramic has an average hardness of at least 15 GPa.
- 80. (New) The method according to claim 8, wherein the glass-ceramic has an average hardness of at least 18 GPa.
- 81. (New) The method according to claim 8, wherein the glass-ceramic has an average hardness of at least 19 GPa.
- 82. (New) The method according to claim 11, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 1.5 as compared to the comparative glass-ceramic.
- 83. (New) The method according to claim 11, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 2 as compared to the comparative glass-ceramic.
- 84. (New) The method according to claim 11, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 3 as compared to the comparative glass-ceramic.
- 85. (New) The method according to claim 11, wherein the REO is at least one of Gd<sub>2</sub>O<sub>3</sub>, La<sub>2</sub>O<sub>3</sub>, or Nd<sub>2</sub>O<sub>3</sub>.
- 86. (New) The method according to claim 11, further crushing the glass-ceramic to provide abrasive particles.
- 87. (New) The method according to claim 86, further comprises grading the abrasive particles to provide a plurality of particles having a specified nominal grade.

- 88. (New) The method according to claim 86 further comprises incorporating the abrasive particles into an abrasive article.
- 89. (New) The method according to claim 11, wherein the glass-ceramic has an average hardness of at least 15 GPa.
- 90. (New) The method according to claim 11, wherein the glass-ceramic has an average hardness of at least 18 GPa.
- 91. (New) The method according to claim 11, wherein the glass-ceramic has an average hardness of at least 19 GPa.
- 92. (New) The method according to claim 35, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 1.5 as compared to the comparative glass-ceramic.
- 93. (New) The method according to claim 35, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 2 as compared to the comparative glass-ceramic.
- 94. (New) The method according to claim 35, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 3 as compared to the comparative glass-ceramic.
- 95. (New) The method according to claim 35, wherein the REO is at least one of Gd<sub>2</sub>O<sub>3</sub>, La<sub>2</sub>O<sub>3</sub>, or Nd<sub>2</sub>O<sub>3</sub>.
- 96. (New) The method according to claim 35, further comprises grading the glass-ceramic abrasive particles to provide a plurality of particles having a specified nominal grade.

- 97. (New) The method according to claim 35 further comprises incorporating the glass-ceramic abrasive particles into an abrasive article.
- 98. (New) The method according to claim 35, wherein the glass-ceramic abrasive particles have an average hardness of at least 17 GPa.
- 99. (New) The method according to claim 35, wherein the glass-ceramic abrasive particles have an average hardness of at least 18 GPa.
- 100. (New) The method according to claim 35, wherein the glass-ceramic abrasive particles have an average hardness of at least 19 GPa.
- 101. (New) The method according to claim 37, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 1.5 as compared to the comparative glass-ceramic.
- 102. (New) The method according to claim 37, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 2 as compared to the comparative glass-ceramic.
- 103. (New) The method according to claim 37, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 3 as compared to the comparative glass-ceramic.
- 104. (New) The method according to claim 37, wherein the REO is at least one of Gd<sub>2</sub>O<sub>3</sub>, La<sub>2</sub>O<sub>3</sub>, or Nd<sub>2</sub>O<sub>3</sub>.
- 105. (New) The method according to claim 104, further comprises grading the glass-ceramic abrasive particles to provide a plurality of particles having a specified nominal grade.

- 106. (New) The method according to claim 104 further comprises incorporating the glass-ceramic abrasive particles into an abrasive article.
- 107. (New) The method according to claim 37, wherein the glass-ceramic abrasive particles have an average hardness of at least 18 GPa.
- 108. (New) The method according to claim 37, wherein the glass-ceramic abrasive particles have an average hardness of at least 19 GPa.
- 109. (New) The method according to claim 40, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 1.5 as compared to the comparative glass-ceramic.
- 110. (New) The method according to claim 40, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 2 as compared to the comparative glass-ceramic.
- 111. (New) The method according to claim 40, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount sufficient to increase the rate of crystalline ZrO<sub>2</sub> formation from the glass by at least a factor of 3 as compared to the comparative glass-ceramic.
- 112. (New) The method according to claim 40, wherein the REO is at least one of Gd<sub>2</sub>O<sub>3</sub>, La<sub>2</sub>O<sub>3</sub>, or Nd<sub>2</sub>O<sub>3</sub>.
- 113. (New) The method according to claim 40, further comprises grading the glass-ceramic abrasive particles to provide a plurality of particles having a specified nominal grade.
- 114. (New) The method according to claim 40 further comprises incorporating the glass-ceramic abrasive particles into an abrasive article.

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115. (New) The method according to claim 40, wherein the glass-ceramic abrasive particles have an average hardness of at least 18 GPa.

116. (New) The method according to claim 40, wherein the glass-ceramic abrasive particles have an average hardness of at least 19 GPa.

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